

## Next Generation Energy-Harvesting Electronic Systems: Holistic Approach

**Theme A: Adaptive, high efficiency micro generators** 

Task A1 – Automatic tuning of generator resonant frequency(imperial) Task A2 – Interface circuitry for vibration-driven micro-generators (Bristol)

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## **OVERVIEW**

## Task A1 – Automatic tuning of generator resonant frequency

- Resonant frequency tuning using MEMS Variable Reluctance Link (VRL)
- Resonant frequency tuning using Potential Well technique



## **MEMS VARIABLE RELUCTANCE LINK**

## **Tuning concept of generator system:**

- Variable Reluctance Link(VRL)
- Use permanent magnet, linked to oscillating proof mass by low reluctance path to pole piece
- Vary reluctance of this path by introducing a variable air gap
- MEMS Comb drive actuator controls variable air gap of VRL







## **PROCESS FLOW FOR MEMS VRL**

Silicon	
(i) Dry oxidised silicon Wafer	(x) Second layer Ni electroplating
(ii) Spin resist	
	(xi) Strip resist
(iii) Pattern resist to etch oxide	
	(xii)Spin & pattern resist pad mask
(iv) Front side oxide etching	
(v) Cr and Cu seed layer deposition	(xiii) Gold electroplating for P a d
(vi) Spin & pattern resist front	(xiv) Strip resist
(vii) First layer Ni electroplating	(xv) Strip seed layers
(viii) Strip resist	
(ix) Spin & pattern resist front mask2	(xvii) Spin & pattern resist
Nickel Silicon Oxide Gold	Chrome Copper Resist

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## **PROCESS FLOW FOR MEMS VRL**



### **MEMS** process to release the VRL structure from the back side wafer



### **MEMS TUNABLE SYSTEM FOR MICRO GENERATOR**

## Variable Reluctance Device, design:

- Magnetic flux will pull link into low reluctance position with high force
- To reduce required actuation force, balance this magnetic effect against suspension stiffness of variable link
- Electrostatic comb drive to limit power consumption of actuator



## TECHNIQUE



Potential well technique with sharp wedge shape pole piece on both generator and tuning system





Force: 146 mN

### Force: 179 mN



Potential wells for wedge-wedge and wedge-rectangle pole piece systems showing considerable difference in the depth of the wells when 1 mm pole-piece separation in each case.

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## TECHNIQUE



Test arrangement with shaped pole piece







### Test arrangement with sharp wedge shape pole piece



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### Test arrangement with sharp wedge shape pole piece only on tuning system



80





A tuning range of 25% of the untuned resonant frequency (45Hz) is achieved with the wedge-shaped pole-pieces, approximately double that achieved with rectangular pole-pieces

Less energy is required to achieve the same tuning range using magnetic field shaping

## TASK A2 – INTERFACE CIRCUITRY FOR VIBRATION-DRIVEN ENERGY HARVESTERS



## **Main challenges**

- Interface circuit design
- Matching circuit behaviour to harvester (impedances)
- Maximum power point tracking
- Tracking amplitude, frequency and load changes
- Very low power implementations





## **INTERFACE CIRCUIT DESIGN**

- Rectification and Voltage Boosting
  - The harvester generates low-amplitude (<1V) AC voltage
  - The load requires 2V 4.5V DC voltage
- Zero energy start-up





## **MATCHING CIRCUIT INPUT IMPEDANCE TO HARVESTER**

- Maximum power is extracted at matched impedances
- Harvester impedance is a function of the frequency
- Complex conjugate impedance matching requires high quiescent power for implementation
- Power close to the theoretical maximum can be extracted when the emulated resistance matches the magnitude of the source impedance



Power extracted with fixed load (green) and load adaptive to the frequency (blue)



## **CONVERTER CONTROL**

- The input impedance of the converter is a function of the instantaneous input and output voltages
- For maximum power extraction the impedance should be fixed during the harvester cycle and equal to the optimum



Emulated resistance during one harvester half-cycle at a constant duty ratio of the converter, the variation is caused by variation in the input voltage





## **MAXIMUM POWER TRANSFER TRACKING**

- The power delivered to the load is a function of the extracted power and the conversion efficiency
- The optimum operating point is a function of the excitation magnitude and the output voltage







## LOW POWER IMPLEMENTATION

- All functional requirements should be implemented at very low power which will allow for miniaturization of the harvester
- To achieve low-power operation:
  - The quiescent consumption should be as low as possible
  - The conversion efficiency should be maximised



Implementation of high-efficiency ultralow-power adaptive interface circuitry for energy harvesting

